

Fabric transfer prints for...

- T-shirts
- Sweatshirts
- Polo Shirts
- Pilot Shirts
- Football Shirts
- Rugby Shirts
- Hockey Shirts
- Netball shirts
- Cricket Shirts
- Skiwear
- Swimwear
- Wet Suits
- Dry Suits
- Ties
- Sports Bags
- Book Bags
- Shoe Linings
- Badges
- School wear
- Overalls
- High Vis Jackets
- Waterproofs
- Baseball caps
- Sun Hats
- Sun Shades
- Umbrellas
- Mouse Mats
- etc.

Application - Graphiplas and Graphituf (cold peel)

1. Set Heat press temperature - 165°C - 175°C.
2. Set MEDIUM head pressure on press.
3. Set timer - 10 to 12 seconds.
4. Pre-heat garment for 10 seconds (especially necessary if Nylon).
5. Fuse transfer
6. Lift press head SLOWLY to avoid sucking the transfer up.
7. Using a clean rag rub down the back of the paper to
 - a) partially cool the print before removal and
 - b) ensure any edges that may have lifted when the press was raised are pushed down again.
8. CAREFULLY REMOVE FROM PRESS and ALLOW TO COOL before removing backing paper.

Application - Graphisplit (hot peel)

1. Set Heat press temperature - 190°C - 195°C.
2. Set HIGH head pressure on press.
3. Set timer - 8 to 10 seconds.
4. Fuse transfer
5. Lift press head carefully
6. Peel paper from garment immediately press head is lifted

Application - Graphisub (sublimation)

For Polyester Fabrics only

1. Set Heat press temperature - 215°C
2. Set MEDIUM head pressure on press.
3. Set timer - 30 seconds.
4. Position transfer with a small amount of paper protruding from edge of press
5. Fuse transfer
6. Holding paper left protruding lift head of press and at the same time remove paper.
Failure to remove paper immediately will result in ghost images of design on garment.

Important Note

YOUR FUSING PRESS MUST BE IN GOOD WORKING ORDER. YOU MUST ENSURE FULL EVEN CONTACT BETWEEN THE PRESS HEAD AND GARMENT. IF THERE ARE ANY SEAMS THAT WILL NOT FLATTEN WHEN THE PRESS IS LOWERED THE TRANSFERS WILL NOT FUSE SUCCESSFULLY.

YOU MAY NEED TO BUILD UP THE BASE OF THE BED WITH CARD OR FABRIC TO ALLOW THE SEAM TO BE BELOW THE AREA OF THE FUSING SURFACE.

Washing

Decorated garments must only be washed in accordance with the washing instructions on the garment (if any).

In any event the maximum wash cycle must not exceed 40°C (hand hot) and garments must only be tumble dried on the lowest heat setting and must not be dry cleaned

If you have any problems with the application process please contact GraphiScreen BEFORE commencing a production run.

It is the responsibility of the customer to ensure the transfers ordered are suitable for the garments to be used. GraphiScreen are not responsible for transfers applied incorrectly.

